
 ABN 82 004 304 803 ACN 004 304 803	Division	CEREBOS FOODS	Document No:	AUS-F-COR-FPS-217529
	Document Type	Finished Product Specification	Issue No:	1
	Document Title	217529 FTN WOR/SHIRE SCE 4LNEW G/FRE	Issue Date:	SEPT 10
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PART A – FINISHED PRODUCT SPECIFICATION - GENERAL DISTRIBUTION

SECTION 1 PRODUCT DESCRIPTION		A thin brown sauce, which is intended for use as a marinade or as an accompaniment to, cooked meats.
SECTION 2 PRODUCT LEGALITY		This product complies with the standards as outlined in <ul style="list-style-type: none"> – Volume Two of the Australia New Zealand Food Standards Code. – Trade Measurement Act (Pre Packed Articles) – Australian Products. – Weights and Measurement Act – New Zealand Products.
SECTION 3 INGREDIENT DECLARATION Including % labelling of characterising ingredients		WATER, VINEGAR, MOLASSES, REHYDRATED VEGETABLES, SALT, SPICES, COLOUR (150d), FLAVOURS.
SECTION 4 COUNTRY OF ORIGIN		MADE IN AUSTRALIA FROM LOCAL AND IMPORTED INGREDIENTS
SECTION 5 SHELF LIFE	SECTION 5.1 UNOPENED	2 YEARS
	SECTION 5.2 OPENED	2 YEARS
SECTION 6 RECOMMENDED STORAGE	SECTION 6.1 UNOPENED	Ensure material is well sealed and store in cool, dry, ambient conditions away from direct sunlight
	SECTION 6.2 OPENED	Ensure material is well sealed and store in cool, dry, ambient conditions away from direct sunlight.

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PART A

Test methods must quote AOAC methods or recognised independent Australian or International standards.

SECTION 7

PHYSICAL TESTS

TEST	ACCEPTABLE RESULTS	TEST METHOD
7.1 SG (@ 20°C)	1.110	AUS-0-TEC-TM.004
7.2 Appearance	A thin brown sauce, which has apparent sediment.	AUS-0-TEC-TM.012

SECTION 8

ORGANOLEPTIC TESTS

TEST	ACCEPTABLE RESULTS	TEST METHOD
8.1 Colour	Brown	AUS-0-TEC-TM.012
8.2 Flavour / Odour	Typical of Worcestershire Sauce, which is free from objectionable or foreign flavours, odours or taints.	AUS-0-TEC-TM.013
8.3 Texture	A thin dark brown sauce	Visual
8.4 Defects	Product shall be free from the presence of foreign or extraneous matter (eg. hair, glass, etc).	Visual

SECTION 9


CHEMICAL TESTS

TEST	ACCEPTABLE RESULTS	TEST METHOD
9.1 Acidity (%)	3.2 – 3.4	AUS-0-TEC-TM.015
9.2 Salt (%)	3.2 – 3.3	AUS-0-TEC-TM.015
9.3 Soluble Solids (°Brix)	25 - 28	AUS-0-TEC-TM.009
9.4 Metals / Contaminants	Product may not contain residues / pesticides or metal contaminants in amounts that may represent a hazard to health in accordance with the standards established by ANZFSC	

SECTION 10

MICROBIOLOGICAL TESTS

TEST	ACCEPTABLE RESULTS	TEST METHOD
10.1 Standard Plate Count	< 100 cfu/g	AS 1766.2.1-1991
10.2 Yeast and Mould Count	< 10 cfu/g	AS 1766.2.2-1997
10.3 Coliforms	< 3	AS 1766.2.3-1992
10.4 E. Coli	< 3	AS 1766.2.3-1992
10.5 Lactobacillus spp	< 10 cfu/g	APHA 3 rd Ed - 1986

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SECTION 11

CODING INFORMATION

GENERAL CODING REQUIREMENTS	All bottles shall be coded correctly with legible, clear coding which conforms with the specification outlined below.	
EAN/BARCODE NUMBER	9300681705326	
TUN NUMBER	19300681705323	
CODING	UNIT	SHIPPER
TYPE OF CODING	Inkjet	Inkjet
LOCATION OF CODING	On top of bottle	On side of carton
SIZE OF CODING (mm)	4 mm	15 mm
CODE DESCRIPTION & FORMAT	Best Before DDMMYY	Best Before DDMMYY

SECTION 12


WEIGHT INFORMATION

UNIT NET WEIGHT or VOLUME	4 L
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SECTION 13

PACKAGING & PALLET CONFIGURATION

GENERAL PACKAGING REQUIREMENTS	Bottles, caps, labels and shippers must conform to the agreed material and print specifications and be fit for purpose.
TAMPER EVIDENCE	Tamper evident band on the cap
UNIT PACK TYPE	Plastic bottle
UNITS PER SHIPPER	3
SHIPPER TYPE	RSC


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SECTION 14

COMPOSITIONAL INFORMATION

MANDATORY COMPONENTS	PRESENT (YES*/NO)	* SPECIFY TYPE/S & OR LEVEL/S
Cereals containing gluten & products of these	NO	Type/s
Crustacea & Crustacea Products	NO	Type/s
Egg & Egg Products	NO	Pasteurised π YES π NO π UNSPECIFIED
Fish & Fish Products	NO	
Milk & Milk Products	NO	Type/s
		Pasteurised π YES π NO π UNSPECIFIED
Peanuts & Peanut Products	NO	
Tree Nuts & Tree Nut Products Excluding Coconut	NO	Type/s
Sesame Seeds & Sesame Seed Products	NO	
Soybean & Soybean Products	NO	
Added Sulphur Dioxide or Sulphites	YES	Total sulphite level 3.8 mg/kg
Total Sulphur Dioxide or Sulphites	YES	Total sulphite level 3.8mg/kg
Royal Jelly	NO	
Bee Pollen & Bee Pollen Products Including from Honey	NO	
Propolis	NO	
Intense Sweeteners	NO	Specify type/s and levels
Polyols, Isomalts, Polydextrose	NO	Type/s and level/s


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SECTION 14 CONT.

COMPOSITIONAL INFORMATION

MANDATORY COMPONENTS		PRESENT (YES*/NO)	* SPECIFY TYPE/S & OR LEVEL/S
Preservatives		YES	Type/s and level/s Sulphur dioxide 3.8 ppm
Added Flavour Enhancers		NO	Type/s
Added Fats & Oils	Animal	NO	Type/s
	Vegetable	NO	Type/s
Quinine		NO	
Guarana and extracts of Guarana		NO	
Added Caffeine Does not include naturally occurring Caffeine		NO	
Alcohol		YES	Level (alcohol % v/v) 139.6ppm
3-monochloropropane-1,2-diol (3-MCPD)		NO	Level (mg/kg)
1,3-dichloro-2-propanol (1,3DCP)		NO	Level (mg/kg)
Bisphenol A diglycidyl ether (BADGE) & Derivatives		NO	Level (ppm)
Ethylene Oxide (ETO) treated components		NOT AVAILABLE	Type/s
Irradiated ingredients or components of ingredients		NO	Type/s


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SECTION 14 CONT.

COMPOSITIONAL INFORMATION

EXPORTATION / IMPORTATION COMPONENTS	PRESENT (YES*/NO)	* SPECIFY TYPE/S & OR LEVEL/S
Animal & Animal Derivatives	NO	Type/s of animals ingredients Country or countries of origin of beef AND the type of derivative/s
Bird & Bird Derivatives	NO	Type/s of bird ingredients and origin of live birds (i.e country and city) State whether the area has been free from Newcastle disease for the last 12 months. Describe any heat processing in the manufacture of this product (temperature/time)
Meat & Meat Derivatives	NO	Type/s of animals ingredients Country or countries of origin of beef AND the type of derivative/s
CONSUMER INFORMATION COMPONENTS	PRESENT (YES*/NO)	* SPECIFY TYPE/S & OR LEVEL/S
Added Flavours	YES	Type/s <div> <div></div> <div>NATURAL</div> <div>π</div> <div>NATURE IDENTICAL</div> <div>π</div> <div>ARTIFICIAL</div> </div>
Added Colours	YES	Type/s <div> <div>π</div> <div>NATURAL</div> <div></div> <div>NOT DEFINED</div> <div>π</div> <div>ARTIFICIAL</div> </div>
Lactose	NO	
Yeast & Yeast Products	NO	Type/s
Mollusc & Mollusc Products	NO	Type/s
Allium Genus and products made from these	YES	Type/s Garlic, Onion

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SECTION 14 CONT.


COMPOSITIONAL INFORMATION

CONSUMER INFORMATION COMPONENTS		PRESENT (YES*/NO)	* SPECIFY TYPE/S & OR LEVEL/S
Added Sugar		YES	
Added Salt		YES	
Hydrolysed Vegetable Protein	Acid Hydrolysed	NO	Type/s
	Enzyme Hydrolysed	NO	Type/s
DIETARY SUITABILITY		(YES*/NO)	* ADDITIONAL REQUIREMENTS
Vegan		YES	
Lacto Vegetarian		YES	
Ovo Lacto Vegetarian		YES	
Halal		YES	Halal Certified π YES <input checked="" type="checkbox"/> NO
Kosher		NO	Kosher Certified π YES <input checked="" type="checkbox"/> NO

SECTION 15

GENETIC MODIFICATION (GM)

GENETIC MODIFICATION STATEMENT	Contains GM highly refined food ingredient, no novel DNA/protein
NOVEL DNA / PROTEIN CONTENT	Does not contain novel DNA or protein
GENETICALLY MODIFIED COMPONENTS	Genetically modified highly refined food ingredient (flavour)
ORIGIN OF GENETICALLY MODIFIED COMPONENTS	Corn
ALTERED CHARACTERISTICS	Substantially equivalent
LABELLING REQUIREMENTS	Labelling not required - exempt

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SECTION 16
NUTRITION INFORMATION

NUTRITION INFORMATION			
Servings per package	800		
Serving size	5 mL		
	Average Quantity per Serving		Average Quantity per 100mL
Energy	18 kJ	(4 Cal)	363 kJ (87 Cal)
Protein, total	LESS THAN 1 g		1.0 g
- Gluten	NOT DETECTED		NOT DETECTED
Fat, total	LESS THAN 1 g		LESS THAN 1 g
- saturated	LESS THAN 1 g		LESS THAN 1 g
Carbohydrate, total	1.0 g		20.1 g
- sugars	LESS THAN 1 g		13.5 g
Sodium	41 mg		824 mg

DATA SOURCE

π	Analytical
■	Theoretical – Data Source: Cerebos Internal Databas